



M.ORO  
CASHMERE

**90%Wool 10%Cashmere**

**QUARTZ 2/26 Nm**

M.ORO

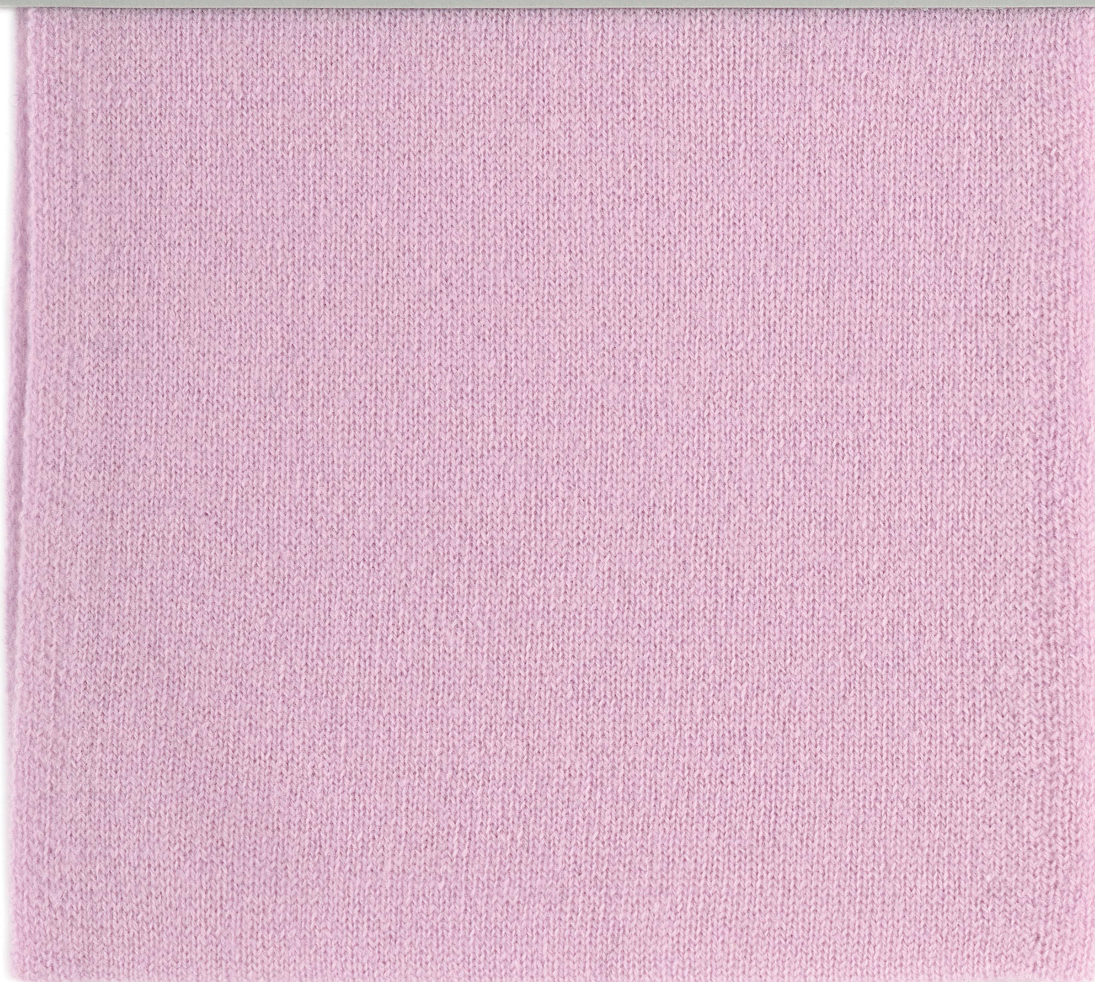


# QUARTZ

90%Wool 10%Cashmere 2/26 Nm

SM19037F \* HINT OF VIOLET  
QUARTZ -- 90%WOOL 10%CASHMERE 2/26 NM  
12GG -- 1PLY

## M.ORO



GB/T24001-2016  
ISO14001:2015



GB/T45001-2020  
ISO45001:2018



OFFICIAL WEBSITE



MEDIA PLATFORM

# QUARTZ

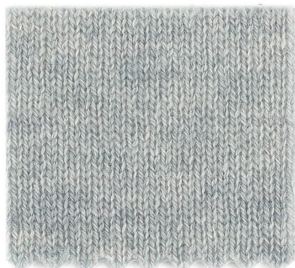
90%Wool 10%Cashmere 2/26 Nm

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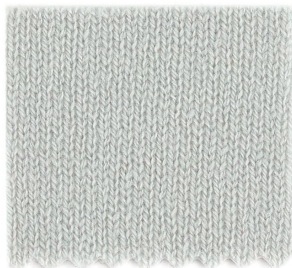
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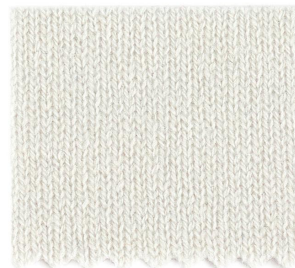
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SM19130  
DAWN GREY

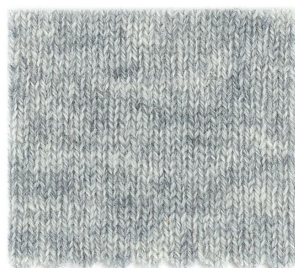


SM19131  
MOON GREY

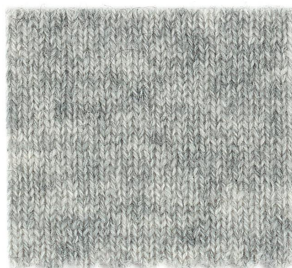


SM19132  
SKYLIGHT

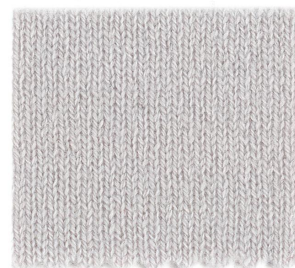
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SM19002  
MINERAL GREY

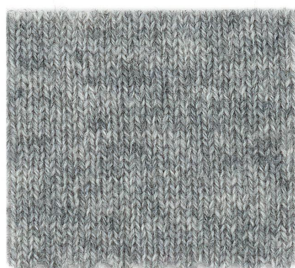


SM19043  
SILVER GREY

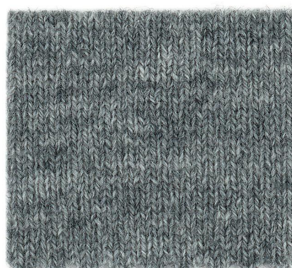


SM19041  
ANCIENT STONE

C



SM19044  
STONE GREY

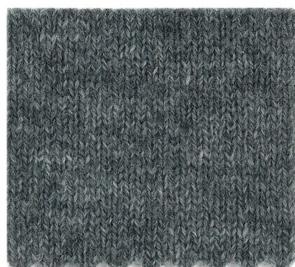


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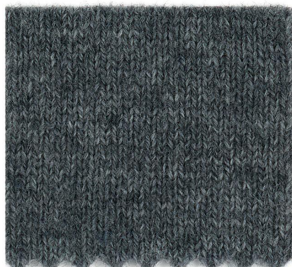


SM19133  
LIMESTONE

D



SM19003  
HEATHER SMOKE

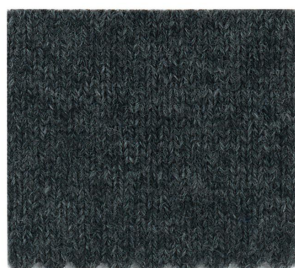


SM19047  
IRON MOUNTAIN



SM19112  
DREAM

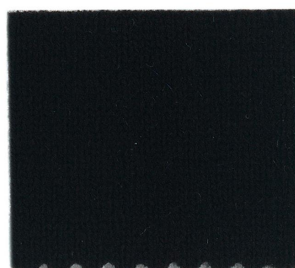
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SM19004  
SLATE



SM19113  
DEEP SPACE



SM19005  
VELVET BLACK

M.ORO CASHMERE

# QUARTZ

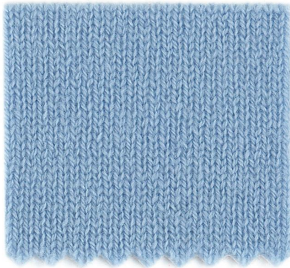
90%Wool 10%Cashmere 2/26 Nm

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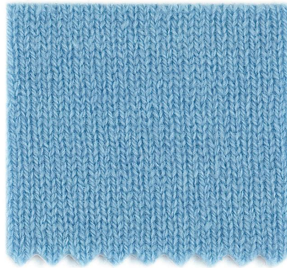
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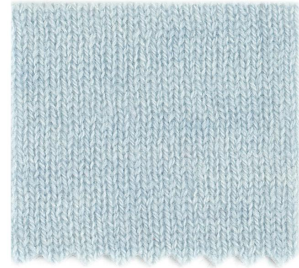
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SM19029  
AQUARIUM BLUE

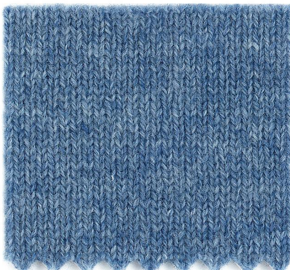


SM19030  
VENETIAN BLUE



SM19027  
HARBOR MIST

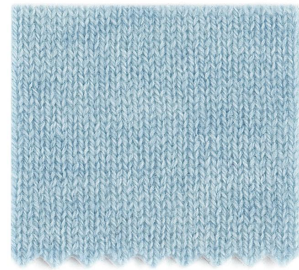
B



SM19009  
BLUE CALCITE



SM19056  
RIVIERA



SM19028F \*  
PEWTER

C



SM19142  
ELEMENTAL BLUE



SM19048  
INDIGO STREAMER



SM19057  
ENDLESS SEA

D



SM19049  
HALE NAVY



SM19143  
EVENING BLUE



SM19051  
CYANINE BLUE

E



SM19055  
CHARCOAL BLUE



SM19010  
PEACOAT



SM19052  
BERLIN BLUE

M.ORO CASHMERE

# QUARTZ

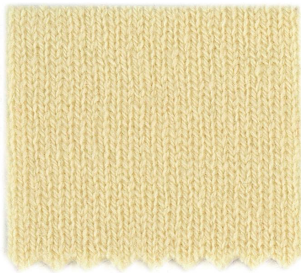
90%Wool 10%Cashmere 2/26 Nm

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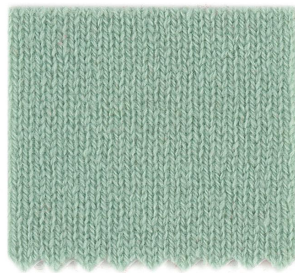
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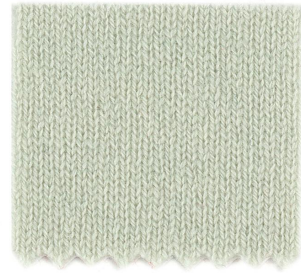
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SM19134  
CHIFFON YELLOW

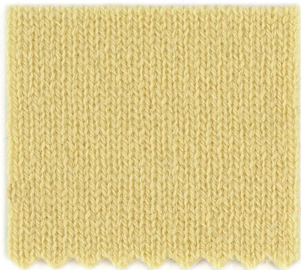


SM19140  
MISTY JADE



SM19110  
EARLY SPRING

B



SM19111  
OIL PAINTING

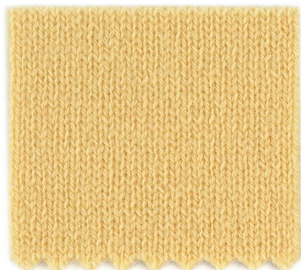


SM19063  
APPLE GREEN



SM19061  
CLOVER LEAF

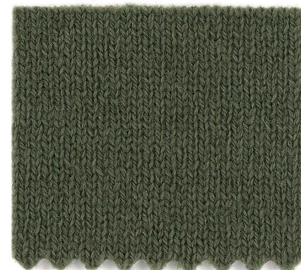
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SM19011  
APRICOT

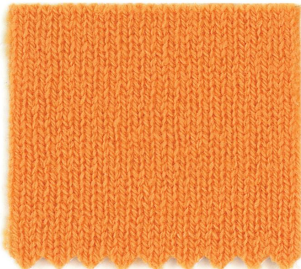


SM19066  
JADE



SM19062  
MOUNTAIN GREEN

D



SM19135  
VITALITY ORANGE

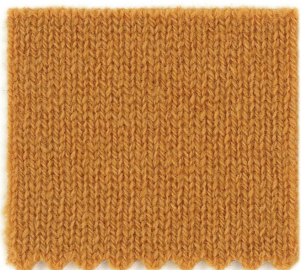


SM19067  
MOSS



SM19068  
GREEN BAY

E



SM19012  
CARAMEL HONEY



SM19015  
BLACK FOREST



SM19069  
SALAMANDER

M.ORO CASHMERE

# QUARTZ

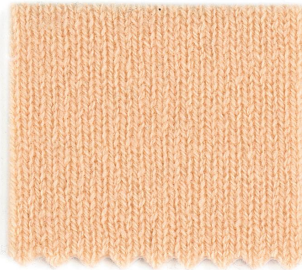
90%Wool 10%Cashmere 2/26 Nm

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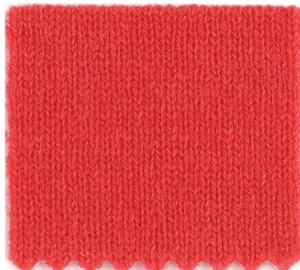
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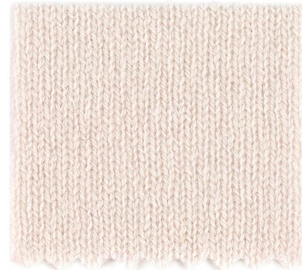
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SM19022  
CHAMOMILE

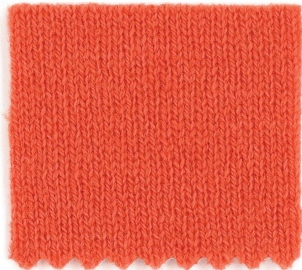


SM19083  
IMPERIAL

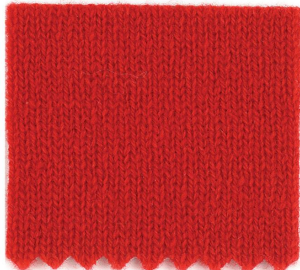


SM19036  
PASTEL PEACH

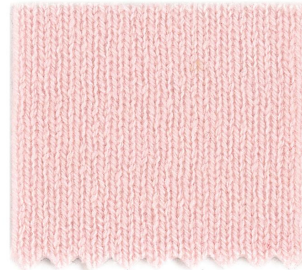
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SM19136  
SUNSET ORANGE

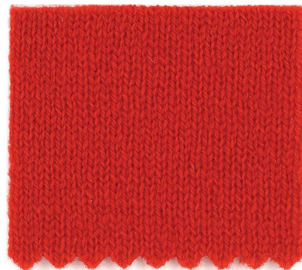


SM19084  
CANDY APPLE RED



SM19032  
PALE PINK

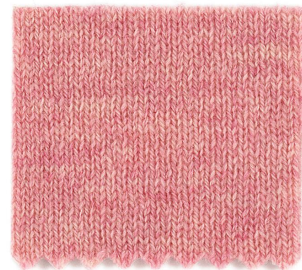
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SM19137  
RED ORANGE



SM19013  
VALIANT POPPY



SM19034  
PEACH PINK

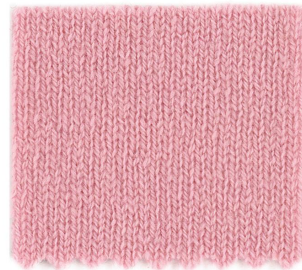
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SM19138  
TIGER LILY



SM19085  
TURKEY RED



SM19100  
HONEY PEACH

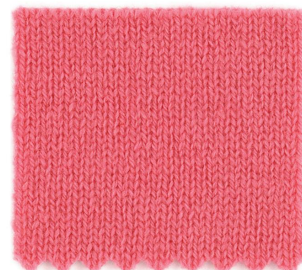
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SM19082  
RED CLAY



SM19014  
MAROON



SM19086  
ROSE PINK

M.ORO CASHMERE

# QUARTZ

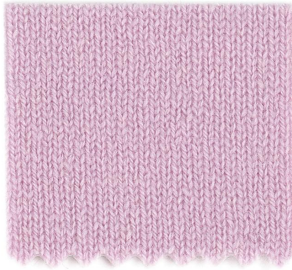
90%Wool 10%Cashmere 2/26 Nm

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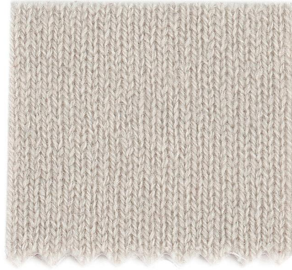
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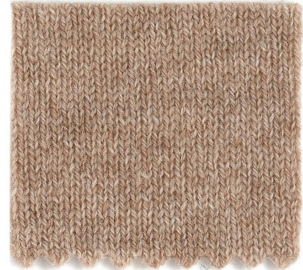
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SM19037F \*  
HINT OF VIOLET

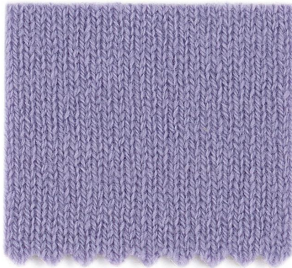


SM19127  
OFF-WHITE



SM19021  
CUBAN SAND

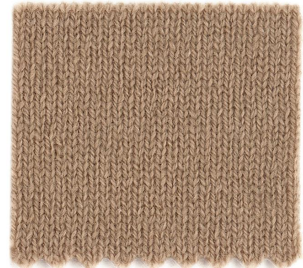
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SM19038  
MULBERRY FROST

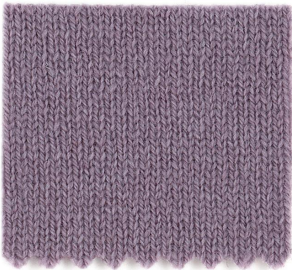


SM19105  
CERAMIC GLAZE



SM19008  
TAN

C



SM19106  
CLOVE



SM19097  
KAGUYA



SM19076  
OVERLY TAN

D



SM19088  
DEEP PLUM



SM19099  
CONTEMPLATION

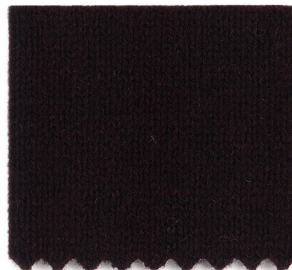


SM19077  
SIENNA

E



SM19089  
WINDSOR WINE



SM19090  
GRAPE WINE



SM19139  
BOMBAY BROWN

M.ORO CASHMERE

# QUARTZ

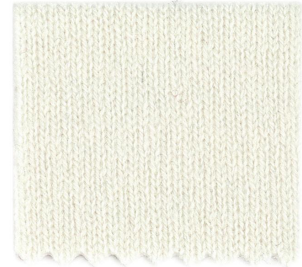
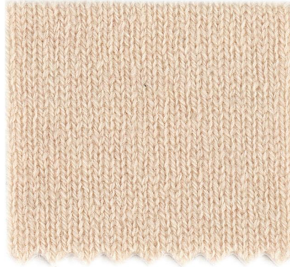
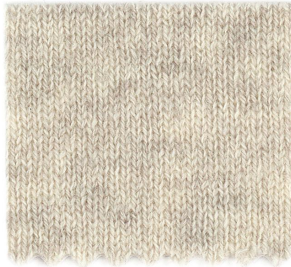
90%Wool 10%Cashmere 2/26 Nm

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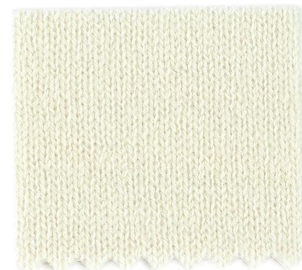
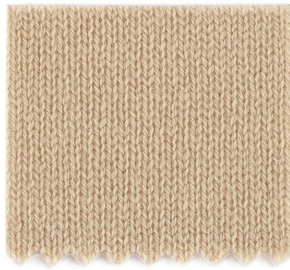


SM19017  
GRAVELSTONE

SM19023  
MACADAMIA

SM19001  
WHITE ALYSSUM

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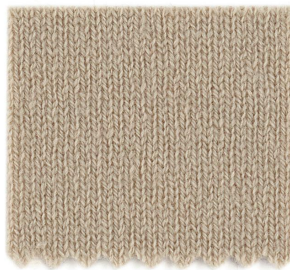


SM19020  
SEOUL BEIGE

SM19129  
LIGHT APRICOT

SM19091  
SPRAY

C

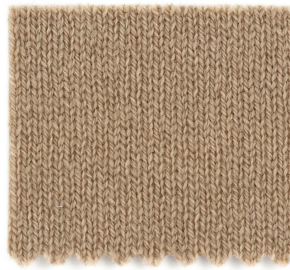


SM19025  
LIGHT SMOKE

SM19094  
ANCIENT PAINTING

SM19095  
MURAL

D



SM19026  
BROWNSTONE

SM19141  
MEADOW

SM19007  
UTTERLY BEIGE

E



SM19098  
PRECIPICE

SM19093  
LATE AUTUMN

SM19092  
RICE FLOWER

M.ORO CASHMERE

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## QUARTZ

Color Code	Row	Color Code	Row	Color Code	Row						
SM19001	WHITE ALYSSUM	.....	A18	SM19041	ANCIENT STONE	.....	B3	SM19092	RICE FLOWER	.....	E18
SM19002	MINERAL GREY	.....	B1	SM19043	SILVER GREY	.....	B2	SM19093	LATE AUTUMN	.....	E17
SM19003	HEATHER SMOKE	.....	D1	SM19044	STONE GREY	.....	C1	SM19094	ANCIENT PAINTING	.....	C17
SM19004	SLATE	.....	E1	SM19046	SILVER FILIGREE	.....	C2	SM19095	MURAL	.....	C18
SM19005	VELVET BLACK	.....	E3	SM19047	IRON MOUNTAIN	.....	D2	SM19097	KAGUYA	.....	C14
SM19007	UTTERLY BEIGE	.....	D18	SM19048	INDIGO STREAMER	.....	C5	SM19098	PRECIPICE	.....	E16
SM19008	TAN	.....	B15	SM19049	HALE NAVY	.....	D4	SM19099	CONTEMPLATION	.....	D14
SM19009	BLUE CALCITE	.....	B4	SM19051	CYANINE BLUE	.....	D6	SM19100	HONEY PEACH	.....	D12
SM19010	PEACOCK	.....	E5	SM19052	BERLIN BLUE	.....	E6	SM19105	CERAMIC GLAZE	.....	B14
SM19011	APRICOT	.....	C7	SM19055	CHARCOAL BLUE	.....	E4	SM19106	CLOVE	.....	C13
SM19012	CARAMEL HONEY	.....	E7	SM19056	RIVIERA	.....	B5	SM19110	EARLY SPRING	.....	A9
SM19013	VALIANT POPPY	.....	C11	SM19057	ENDLESS SEA	.....	C6	SM19111	OIL PAINTING	.....	B7
SM19014	MAROON	.....	E11	SM19061	CLOVER LEAF	.....	B9	SM19112	DREAM	.....	D3
SM19015	BLACK FOREST	.....	E8	SM19062	MOUNTAIN GREEN	.....	C9	SM19113	DEEP SPACE	.....	E2
SM19017	GRAVELSTONE	.....	A16	SM19063	APPLE GREEN	.....	B8	SM19127	OFF-WHITE	.....	A14
SM19020	SEOUL BEIGE	.....	B16	SM19066	JADE	.....	C8	SM19129	LIGHT APRICOT	.....	B17
SM19021	CUBAN SAND	.....	A15	SM19067	MOSS	.....	D8	SM19130	DAWN GREY	.....	A1
SM19022	CHAMOMILE	.....	A10	SM19068	GREEN BAY	.....	D9	SM19131	MOON GREY	.....	A2
SM19023	MACADAMIA	.....	A17	SM19069	SALAMANDER	.....	E9	SM19132	SKYLIGHT	.....	A3
SM19025	LIGHT SMOKE	.....	C16	SM19076	OVERLY TAN	.....	C15	SM19133	LIMESTONE	.....	C3
SM19026	BROWNSTONE	.....	D16	SM19077	SIENNA	.....	D15	SM19134	CHIFFON YELLOW	.....	A7
SM19027	HARBOR MIST	.....	A6	SM19082	RED CLAY	.....	E10	SM19135	VITALITY ORANGE	.....	D7
SM19028F*	PEWTER	.....	B6	SM19083	IMPERIAL	.....	A11	SM19136	SUNSET ORANGE	.....	B10
SM19029	AQUARIUM BLUE	.....	A4	SM19084	CANDY APPLE RED	.....	B11	SM19137	RED ORANGE	.....	C10
SM19030	VENETIAN BLUE	.....	A5	SM19085	TURKEY RED	.....	D11	SM19138	TIGER LILY	.....	D10
SM19032	PALE PINK	.....	B12	SM19086	ROSE PINK	.....	E12	SM19139	BOMBAY BROWN	.....	E15
SM19034	PEACH PINK	.....	C12	SM19088	DEEP PLUM	.....	D13	SM19140	MISTY JADE	.....	A8
SM19036	PASTEL PEACH	.....	A12	SM19089	WINDSOR WINE	.....	E13	SM19141	MEADOW	.....	D17
SM19037F*	HINT OF VIOLET	.....	A13	SM19090	GRAPE WINE	.....	E14	SM19142	ELEMENTAL BLUE	.....	C4
SM19038	MULBERRY FROST	.....	B13	SM19091	SPRAY	.....	B18	SM19143	EVENING BLUE	.....	D5

\*Denotes color made with a minimum measure of fluorescer \*标符号的颜色带有萤光剂

◆Denotes SFA / GCS sample stock ◆标符号的颜色为SFA / GCS 库存样紗

Please be noted that , the color of the color card is for reference only, there will be color difference between color card, sample and bulk  
色卡颜色只供参考, 有可能出现缸差情况, 请注意。

# WOOL/CASHMERE BLEND

## RECOMMENDED FINISHING

A two bath method, using a designated detergent, will give the optimum handle. The first bath is designed to remove the spinning oil and residual dyestuffs and the second to mill the garments to the required handle.

The following recommendation is based on a rotary finishing machine.

- Water temperature: 45°C
- Liquor ratio: 20:1 (20 litres of water for every kilogram of garments)





### Bath 1:

- 5-10% of non-ionic detergent, based on weight of goods
- Run for 17 minutes, soak for 30 minutes
- Drain and rinse

### Bath 2:

- 2-5% detergent, based on weight of goods
- Soak for 20 minutes, depending on the handle required  
For a softer handle extend the time in this bath
- Drain and rinse
- 1.5% softener maximum
- Standard tumble dry 70-80°C (60°C for light shades), until dry. Do not over dry.

## CARE INSTRUCTIONS

-  Hand wash or dry clean
-  Do not bleach
-  Dry flat, do not tumble dry
-  Iron at cool setting

## 建議洗水方案

提供兩個洗水步驟,以達至理想處理效果。第一步是清洗成衣上的浮色及油脂,第二步是處理手感效果。

以下建議基於滾筒式機器

- 水溫: 45°C
- 浴比: 20:1 (每1公斤成衣用20升水)

### 第一步:

- 5-10% 非離子洗滌劑, 根據衣服重量自行調整
- 洗滌17分鐘, 浸泡30分鐘
- 清洗乾淨後脫水





### 第二步:

- 2-5% 洗滌劑, 根據衣服重量自行調整
- 浸泡20分鐘, 根據絨面程度靈活掌握時間
- 清洗乾淨後脫水
- 1.5% 柔軟劑
- 標準翻轉烘乾, 烘乾溫度70°C-80°C (淺色60°C), 避免烘至過干

### 說明:

以上洗水工藝僅供參考, 需要根據不同的洗水設備和條件進行調整。而且在加工過程中有許多影響因素, 因此不排除自行試驗的必要性。

## 洗水標籤

-  手洗或專業乾洗
-  不可漂白
-  放平晾乾, 不可翻轉乾燥
-  低溫熨燙